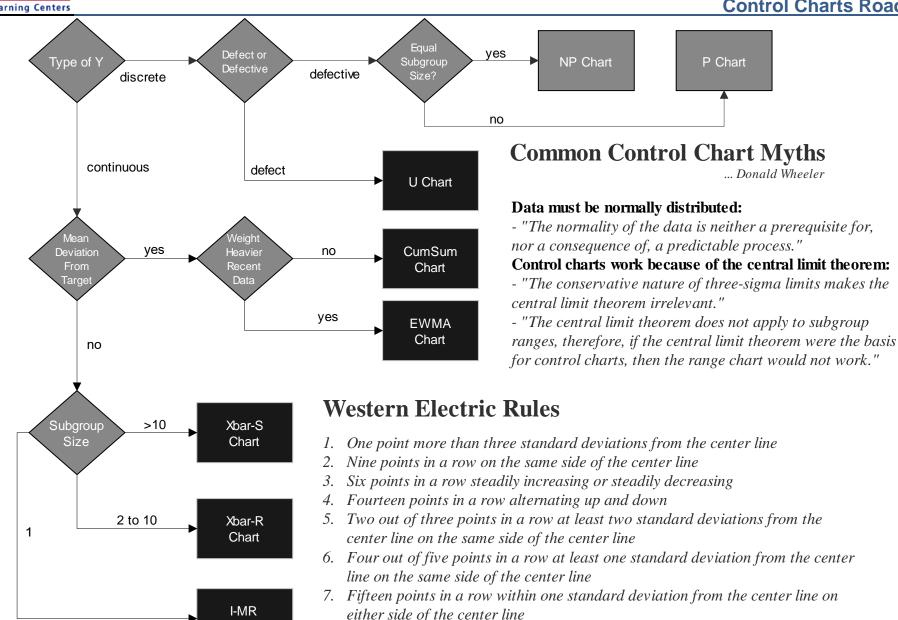
zons Computer Learning Centers

Control Charts Roadmap



Chart

8. Eight points in a row beyond one standard deviation from the center line on either side of the center line